



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3116-5-0680
Job Sheet 171657



Part No: D3116-5-0680

Job Qty: 4 ea

Part Name: Seal-68"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/6/18

Job Tracking No:

Due Date: 2/6/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	4 Ea		2/6/18	0.00	0.00	Start Up Stores/Pkg-2			
100	Small Fab	4 pcs		2/6/18	0.00	0.00	Small Fab			FEB 06 2018
110	QC	4 pcs		2/6/18	0.00	0.00	QC5			FEB 06 2018
120	Packaging	4 pcs		2/6/18	0.00	0.00	Packaging3-1			FEB 06 2018
130	QC21-SA	4 Ea		2/6/18	0.00	0.00	QC21			FEB 06 2018

Part Op
Descriptions: 100 - Cut as per dwg D3116

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3116-5	Seal (\$ Per Foot)	22.6400 Ea (5.66 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3116-5	23	31	0

Part Specifications

Specifications could not be found.

Plex 2/6/18 1:50 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Large Fab ☐	Composite ☐	Supplier ☐			

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
Description S039693 Seal – 68" PART NO: D3116 – 5 – 0680 Original Serial #: S039693 Revision: Operation: Start up Operation Change No:	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632 – 5200 Email: sales@dartaero.com www.dartaerospace.com		Completed By
			Lead hand / Supervisor Approval Verification
			QC / QA Coordinator Approval

Root Cause		Start up Operation 02/06/18 Job No: 171657		☐ /Surge ☐ Jam ☐ Back Pulled ☐ Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-ver ☐ Operator ☐ Offset/Se ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	OTHER : _____